

Safety Management System
Gap Analysis
The Journey

What is a Safety Management System?

 Safety Management Systems continuously identify, address and monitor threats to the safety of company operations.

Pipeline Safety Management System

 Pipeline Safety Management Systems are management tools that will help a pipeline operator comprehensively manage all aspects of pipeline safety.

Consists of 10 Elements

SMS-10 Elements

- Leadership and Management Commitment
- Stakeholder Engagement
- Risk Management
- Operational Controls
- Incident Investigation, Evaluation, and Lessons Learned
- Safety Assurance
- Management Review and Continuous Improvement
- Emergency Preparedness and Response
- Competence, Awareness, and Training
- Documentation and Record Keeping

Preparing for the Journey

Hired a consultant to assist in SMS gap analysis

The consultant reviewed our existing safety programs

Existing Programs

- Established a 3-tier safety committee structure with Human Resources involvement
- Corporate goals tied to safety
- Conducted 2 safety culture stand-downs
- Established a non-punitive reporting policy
- Implemented a QA/QC inspection program

Preparing for the Journey

The consultant:

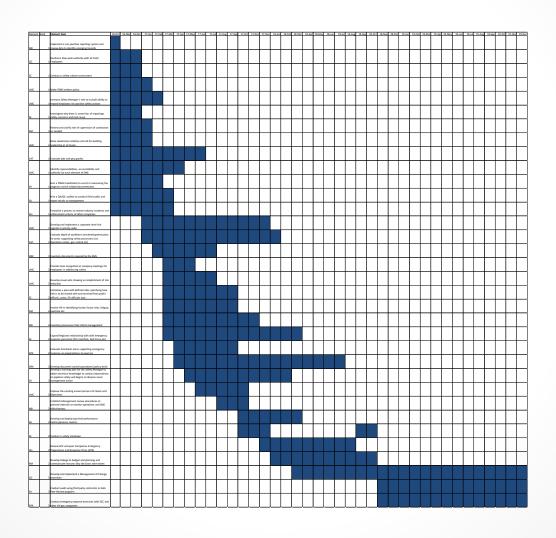
- Interviewed executives, managers, employees and "ride-alongs" with field personnel
- Gathered information to identify gaps
- Final report, roadmap with implementation timelines

The Journey Begins . . .

The report:

- Identified 34 gaps in our processes to be bridged
- Prioritized the gaps identified
- Developed a GANTT chart for the next 1-5 years

SMS GANTT Chart



Gaps to Bridge

- Develop a corporate risk register
- Identify accountability and authority for each of the 10 elements of the SMS
- Expand the role of Safety Manager, increase authority to reward employees
- Increase recognition at employee meetings associated with safety, risk reduction
- Develop and implement a Management of Change procedure

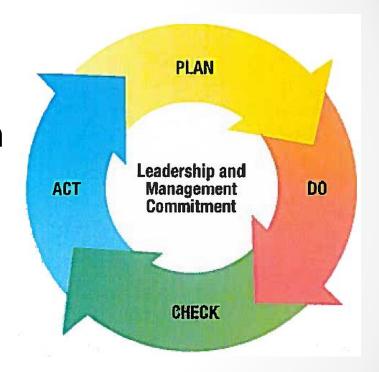
Notable Mileposts

- Conduct a Safety Culture Assessment
- Create an SMS written policy
- Hire an SMS Coordinator
- Develop a Risk Register
- Recognition of SMS accomplishments

Perpetual Journey

- Continuous planning
- Continuous implementation
- Continuous evaluation

Continuous improvement



Rewards of an SMS

- Increases pipeline safety reduction in risks
- Enhances and strengthens our safety culture
- Moves away from a "checkbox" mentality to understanding the health of our pipeline systems
- Moves from compliance to choice

Quotes

 "Working safely may get old, but so do those who practice it."

Prepare and prevent, don't repair and repent."

"It will never happen to me."